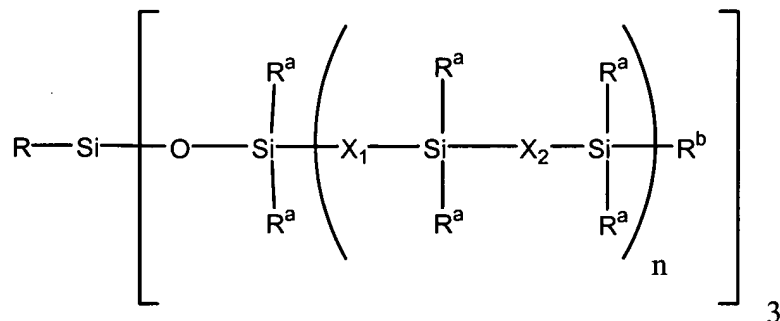


## CLAIMS

What is claimed is:

- 5 1. A compound represented by the following structural formula:



wherein:

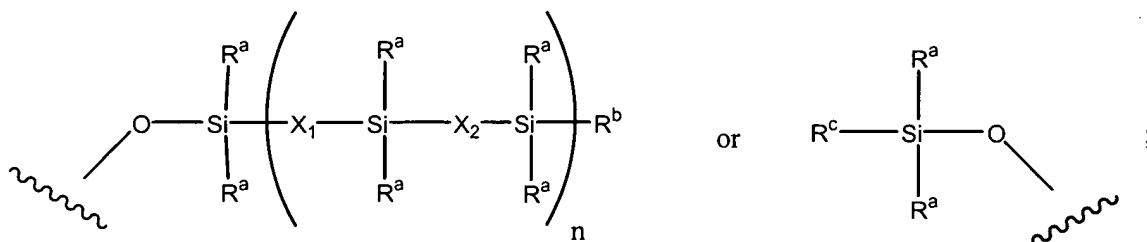
$\text{X}_1$  and  $\text{X}_2$  are independently each an inert linking group;

10 each  $\text{R}^a$  is independently a substituted or unsubstituted aliphatic group or a substituted or unsubstituted aryl group;

$n$  is 1, 2, 3 or 4;

$\text{R}$  is a substituted or unsubstituted aliphatic group, a substituted or unsubstituted aryl group or is represented by a structural formula selected from:

15

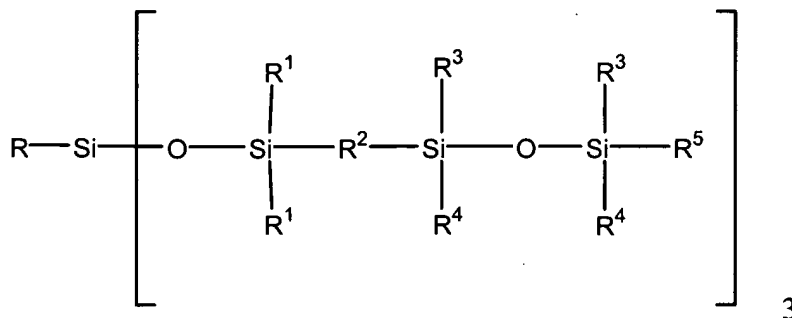


each  $\text{R}^b$  is independently an epoxide substituted aliphatic group; and

20  $\text{R}^c$  is H, an unsubstituted aliphatic group, a substituted aliphatic group, an unsubstituted aryl group, a substituted aryl group, a substituted siloxane group, an unsubstituted siloxane group, a substituted polysiloxane group or an

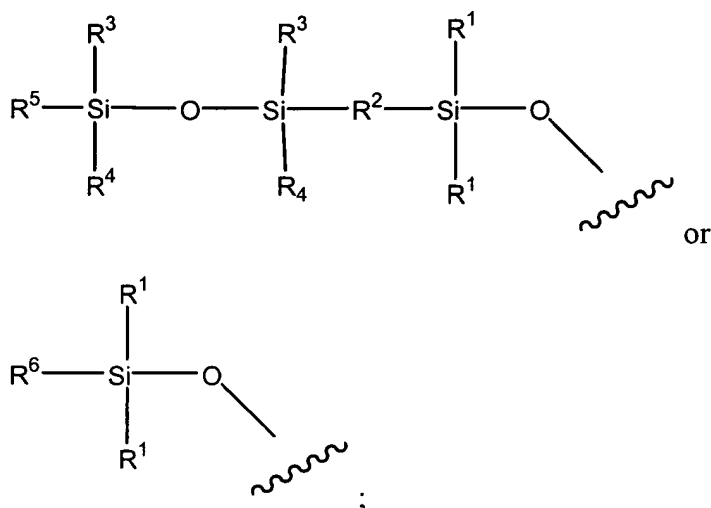
unsubstituted polysiloxane group.

2. The compound of Claim 1 wherein the compound is represented by the following structural formula:



5

wherein R is represented by a structural formula selected from:



wherein:

- 10 each group  $\text{R}^1$ , each group  $\text{R}^3$  and each group  $\text{R}^4$  is independently a substituted or unsubstituted  $\text{C}_{1-12}$  alkyl,  $\text{C}_{1-12}$  cycloalkyl, aryl substituted  $\text{C}_{1-12}$  alkyl or aryl group;

- each group  $\text{R}^2$  is independently a substituted or unsubstituted  $\text{C}_{1-12}$  alkylene,  $\text{C}_{1-12}$  cycloalkylene,  $\text{C}_{1-12}$  arylalkylene, or arylene group,  
 15  $-\text{Y}_1-[\text{O}-\text{Y}_1]_p-$ ,  $-\text{Y}_1-\text{Si}(\text{R}^z)_2-\text{Y}_1-$ ,  $-\text{Y}_1-\text{Si}(\text{R}^z)_2-\text{Y}_1-\text{O}-\text{Y}_1-\text{Si}(\text{R}^z)_2-\text{Y}_1-$ , or  $-\text{Y}_1-\text{Si}(\text{R}^z)_2-\text{Y}_1-\text{Si}(\text{R}^z)_2-\text{Y}_1-$ ;

each group  $R^5$  is independently, an epoxide substituted aliphatic group having 2-10 carbon atoms; and

each group  $R^6$  is independently hydrogen, an alkenyl, a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$ -alkyl or aryl or  $R^Z-(O-Y_1)_m-$ ,  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-Y_1-$  or  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-O-$ ;

each  $R^Z$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl group,  $C_{1-12}$  cycloalkylalkyl group, aryl substituted  $C_{1-12}$  alkyl group or aryl group;

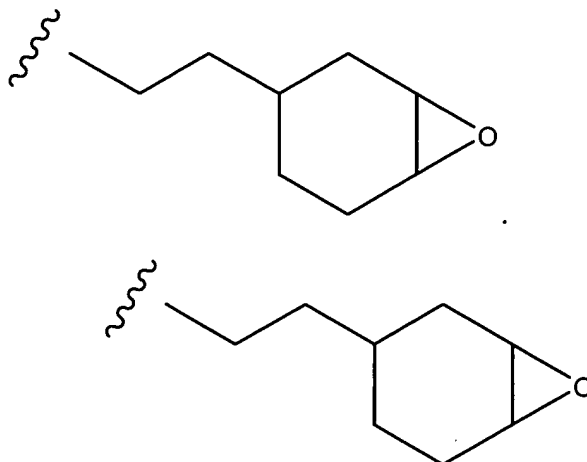
each  $Y_1$  is independently a  $C_{1-12}$  alkylene group;

$p$  is an integer from 1 to 5;  $m$  is an integer from 1 to 10; and  $q$  is an integer from 0 to 4.

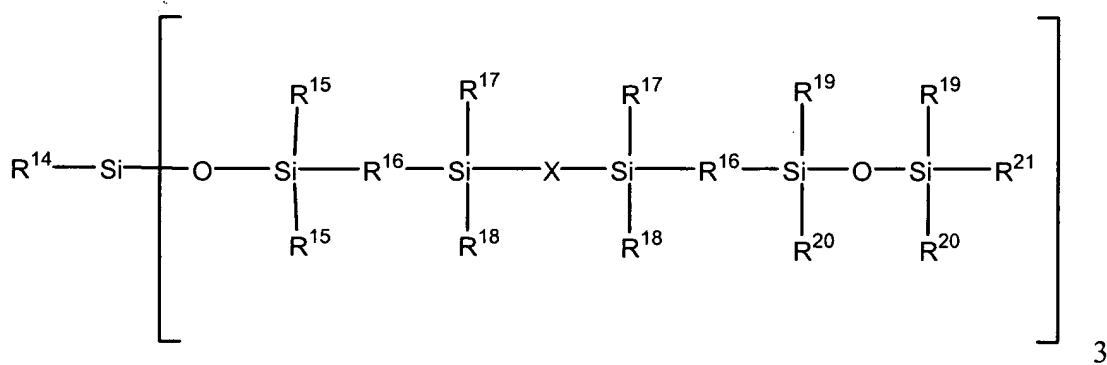
3. The compound of Claim 2 wherein each group  $R^2$  is independently, a substituted or unsubstituted  $C_{1-12}$  alkylene,  $C_{1-12}$  cycloalkylene,  $C_{1-12}$  substituted arylalkylene, or arylene group; and each  $R^6$  is independently a substituted or unsubstituted  $C_{1-12}$  alkylsilane,  $C_{1-12}$  cycloalkylsilane,  $C_{1-12}$  alkoxyasilane, aryl substituted  $C_{1-12}$  alkylsilane, a hydrogen, a vinyl, a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  dialkylether,  $(C_{1-12}$  cycloalkyl) $C_{1-12}$  alkylether,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$  alkyl or aryl group.

4. The compound of Claim 3 wherein at least one  $R^5$  comprises a cycloalkene oxide.

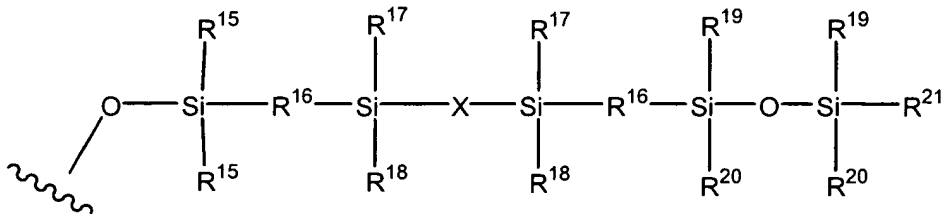
5. The compound of Claim 3 wherein each  $R^5$  is represented by the following structural formula:



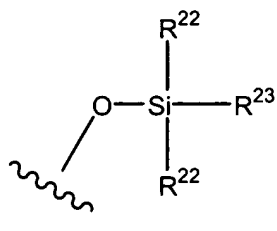
6. The compound of Claim 3 wherein  $R^1$  is a methyl group; each group  $R^2$  is an ethylene, hexylene, or octylene group; each group  $R^3$  is a methyl group; each group  $R^4$  is a methyl group; each group  $R^5$  is a 2-(3,4-epoxycyclohexyl) ethyl grouping, and each group  $R^6$  is a hydrogen or ethenyl.
7. The compound of Claim 1 wherein the compound is represented by the following structural formula:



wherein  $R^{14}$  is represented by a structural formula selected from:



or



each group  $R^{15}$ , each group  $R^{17}$ , each group  $R^{18}$ , each group  $R^{19}$ , each group  $R^{20}$  and each group  $R^{22}$  is independently a substituted or unsubstituted C<sub>1-12</sub> alkyl, C<sub>1-12</sub> cycloalkyl, aryl substituted C<sub>1-12</sub> alkyl or aryl group;

5 each group  $R^{16}$  is independently a substituted or unsubstituted C<sub>1-12</sub> alkylene, C<sub>1-12</sub> cycloalkylene, C<sub>1-12</sub> arylalkylene, or arylene group,  $-Y_1$ ,  $-[O-Y_1]_p-$ ,  $-Y_1-Si(R^Z)_2-Y_1-$ ,  $-Y_1-Si(R^Z)_2-Y_1-O-Y_1-Si(R^Z)_2-Y_1-$ , or  $-Y_1-Si(R^Z)_2-Y_1-Si(R^Z)_2-Y_1-$ ;

10 each  $R^{21}$  is independently an epoxide substituted aliphatic group having 2-10 carbon atoms;

$R^{23}$  is independently hydrogen, an alkenyl, a substituted or unsubstituted C<sub>1-12</sub> alkyl, C<sub>1-12</sub> cycloalkyl, aryl substituted C<sub>1-12</sub>-alkyl or aryl or  $R^Z-(O-Y_1)_m-$ ,  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-Y_1-$  or  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-O-$ ;

15 each group X is independently oxygen or  $R^{16}$ ;  
each  $R^Z$  is independently a substituted or unsubstituted C<sub>1-12</sub> alkyl group, C<sub>1-12</sub> cycloalkylalkyl group, aryl substituted C<sub>1-12</sub> alkyl group or aryl group;

each  $Y_1$  is independently a C<sub>1-12</sub> alkylene group;

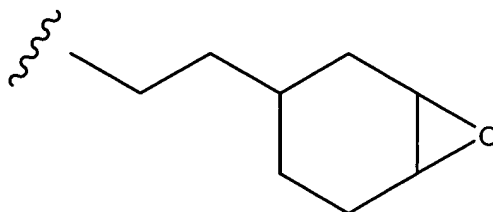
20 p is an integer from 1 to 5; m is an integer from 1 to 10; and q is an integer from 0 to 4.

8. The compound of Claim 7 wherein each group  $R^{16}$  is independently a substituted or unsubstituted C<sub>1-12</sub> alkylene, C<sub>1-12</sub> cycloalkylene, aryl substituted C<sub>1-12</sub> alkylene or arylene group;  $R^{23}$  is, independently, a hydrogen, a monovalent substituted or unsubstituted C<sub>1-12</sub> alkyl, C<sub>1-12</sub> dialkylether

(alkyl-O-alkylene-), C<sub>1-12</sub> cycloalkyl C<sub>1-12</sub> alkylether, C<sub>1-12</sub> cycloalkyl, aryl substituted C<sub>1-12</sub> alkyl or aryl group; and X is oxygen.

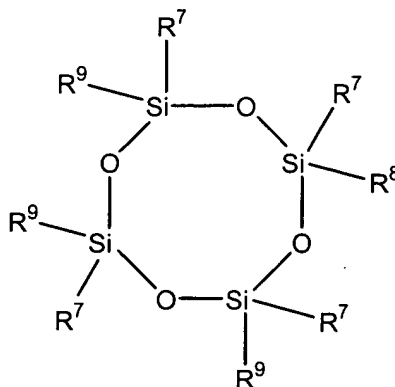
9. The compound of Claim 8 wherein at least one R<sup>21</sup> comprises a cycloalkene oxide.

10. The compound of Claim 9 wherein each is R<sup>21</sup> represented by the following structural formula:



11. The compound of Claim 10 wherein: each group R<sup>15</sup>, R<sup>17</sup>, R<sup>18</sup>, R<sup>19</sup>, R<sup>20</sup> and R<sup>22</sup> is a methyl group; each group R<sup>16</sup> is an ethylene, hexylene, or octylene group; and R<sup>23</sup> is a hydrogen, hexyl, or alkylether.

12. A compound represented by the following structural formula:



wherein:

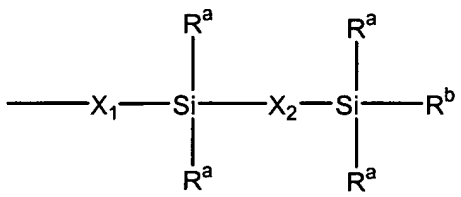
each group R<sup>7</sup> is an unsubstituted aliphatic group, a substituted aliphatic

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group, an unsubstituted aryl group, a substituted aryl group;

each group  $R^8$  is  $R^9$ , hydrogen, an alkenyl, a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$ -alkyl or aryl or  $R^Z-(O-Y_1)_m-$ ,  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-Y_1-$  or  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-O-$ ;

5 each  $R^9$  is independently represented by the following structural formula:



wherein:

$X_1$  and  $X_2$  are independently an inert linking group;

10 each  $R^a$  is independently a substituted or unsubstituted aliphatic group or a substituted or unsubstituted aryl group;

each  $R^b$  is an aliphatic group substituted with an epoxide;

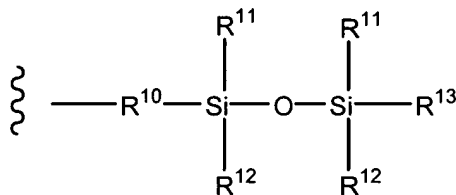
each  $R^Z$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl group,  $C_{1-12}$  cycloalkylalkyl group, aryl substituted  $C_{1-12}$  alkyl group or aryl group;

each  $Y_1$  is independently a  $C_{1-12}$  alkylene group;

m is an integer from 1 to 10; and q is an integer from 0 to 4.

13. The compound of Claim 12 wherein:

20 each  $R^7$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$  alkyl or aryl group;



each  $R^9$  is represented by

each group  $R^{10}$  is independently a substituted or unsubstituted  $C_{1-12}$

alkylene, C<sub>1-12</sub> cycloalkylene, C<sub>1-12</sub> arylalkylene, or arylene group,  
 $-Y_1-[O-Y_1]_p-$ ,  $-Y_1-Si(R^Z)_2-Y_1-$ ,  $-Y_1-Si(R^Z)_2-Y_1-O-Y_1-Si(R^Z)_2-Y_1-$ , or  
 $-Y_1-Si(R^Z)_2-Y_1-Si(R^Z)_2-Y_1-$ ;

each R<sup>Z</sup> is independently a C<sub>1-12</sub> alkyl group;

5 each Y<sub>1</sub> is independently a C<sub>1-12</sub> alkylene group;

each group R<sup>11</sup> and R<sup>12</sup> is independently a substituted or unsubstituted  
 C<sub>1-12</sub> alkyl, C<sub>1-12</sub> cycloalkyl, aryl substituted C<sub>1-12</sub> alkyl group or aryl group;  
 and

10 each group R<sup>13</sup> is independently an epoxide substituted aliphatic group  
 having from 2-10 carbon atoms.

14. The compound of Claim 13 wherein:

15 R<sup>8</sup> is substituted or unsubstituted C<sub>1-12</sub> alkylsilane, C<sub>1-12</sub>  
 cycloalkylsilane, C<sub>1-12</sub> alkoxyasilane, arylsubstituted C<sub>1-12</sub> alkyl silane or a  
 substituted or unsubstituted 1-alkenyl group or a substituted or unsubstituted  
 C<sub>1-12</sub> *n*-alkenyl group where *n* is greater than or equal to 1;

R<sup>10</sup> is independently a C<sub>1-12</sub> alkylene, C<sub>1-12</sub> cycloalkylene, C<sub>1-12</sub>  
 arylalkylene, or arylene group.

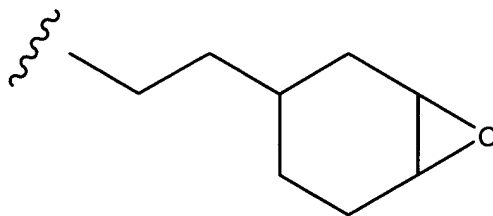
20 15. The compound of Claim 14 wherein at least one group R<sup>13</sup> comprises a  
 cycloalkene oxide.

16. The compound of Claim 15 wherein each R<sup>13</sup> is represented by the following  
 structural formula:

25

1032220 9974630

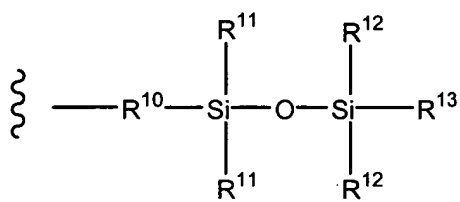




17. The compound of Claim 14 wherein:

$R^7$  is a methyl group,

5  $R^8$  is ethenyl or  $R^9$ ;



each  $R^9$  is

each group  $R^{10}$  is  $-(CH_2)_2-$ ,  $-(CH_2)_6-$  or  $-(CH_2)_8-$ ;

each group  $R^{11}$  and  $R^{12}$  are a methyl group; and

each group  $R^{13}$  is a 2-(3,4-epoxycyclohexyl) ethyl group.

10

18. A holographic recording medium comprising:

a) at least one polyfunctional epoxide monomer or oligomer which undergoes acid initiated cationic polymerization, wherein: 1) each epoxide in the monomer or oligomer is connected by a linker group comprising a siloxane to a silicon atom; or 2) each epoxide in the monomer or oligomer is connected by a linker group to a central polysiloxane ring; and each monomer or oligomer has an epoxy equivalent weight of greater than about 300 g/mole epoxide;

15

b) a binder which is capable of supporting cationic polymerization;

20

c) an acid generator capable of producing an acid upon exposure to actinic radiation; and optionally

d) a sensitizer.

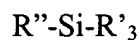
19. The holographic recording medium of Claim 18, additionally comprising a difunctional epoxide monomer.

5

20. The holographic recording medium of Claim 18, additionally comprising a monofunctional epoxide monomer.

21. The holographic recording medium of Claim 18 wherein the polyfunctional epoxide monomer or oligomer is represented by the following structural formula:

10



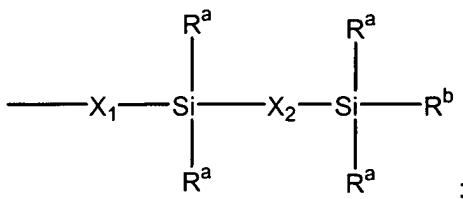
wherein each R' independently comprises an aliphatic group substituted with epoxide, said aliphatic group being connected to the silicon atom by a linker comprising a siloxane group; and

15

R'' is R' or -H, a substituted aliphatic group, an unsubstituted aliphatic group, a substituted aryl group, an unsubstituted aryl group a substituted siloxane group, an unsubstituted siloxane group, a substituted polysiloxane group or an unsubstituted polysiloxane group.

20

22. The holographic recording medium of Claim 21 wherein each R' comprises a group represented by the following structural formula:



25

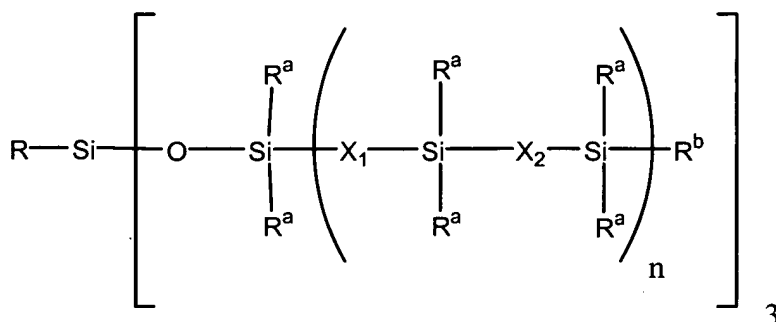
wherein:

X<sub>1</sub> and X<sub>2</sub> are independently an inert linking group;

each  $R^a$  is independently a substituted or unsubstituted aliphatic group or a substituted or unsubstituted aryl group; and

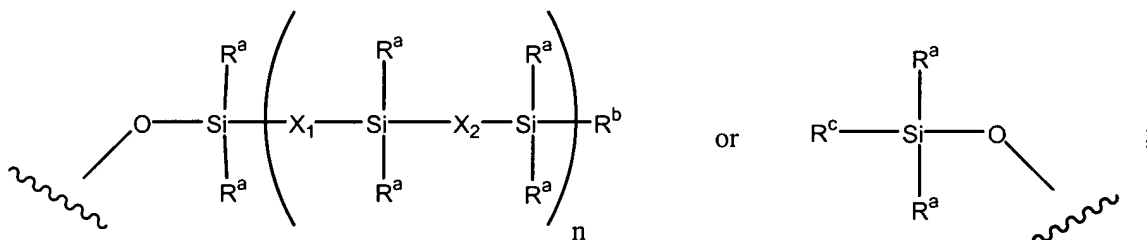
each  $R^b$  is an aliphatic group substituted with an epoxide.

23. The holographic recording medium of Claim 18 wherein the polyfunctional epoxide monomer is by the following structural formula:



wherein:

- $X_1$  and  $X_2$  are independently each an inert linking group;  
 each  $R^a$  is independently a substituted or unsubstituted aliphatic group or a substituted or unsubstituted aryl group;  
 $n$  is 1, 2, 3 or 4;  
 $R$  is a substituted or unsubstituted aliphatic group, a substituted or unsubstituted aryl group or is represented by a structural formula selected from:

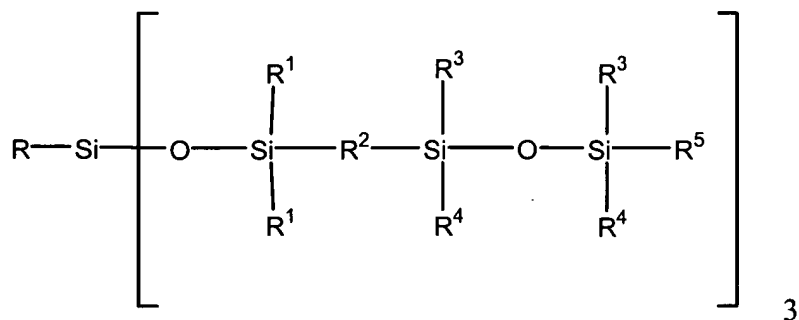


each  $R^b$  is independently an epoxide substituted aliphatic group; and

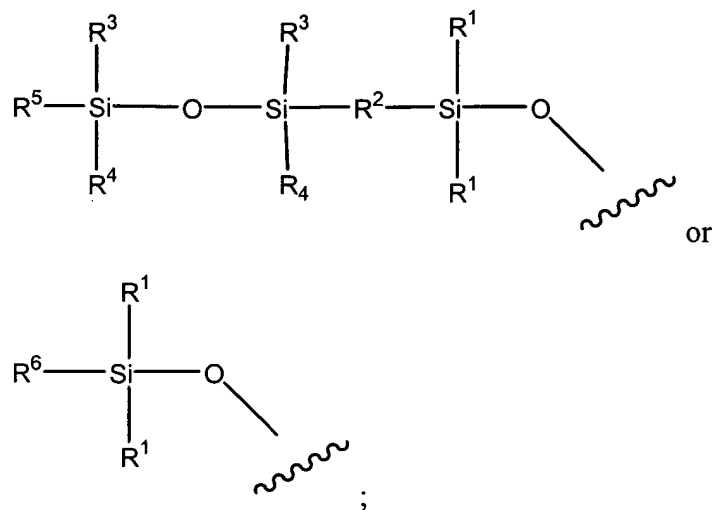
$R^c$  is H, an unsubstituted aliphatic group, a substituted aliphatic group, an unsubstituted aryl group, a substituted aryl group, a substituted siloxane group,

an unsubstituted siloxane group, a substituted polysiloxane group or an unsubstituted polysiloxane group.

24. The holographic recording medium of Claim 23 wherein the polyfunctional  
5 epoxide monomer is represented by the following structural formula:



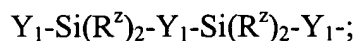
wherein R is represented by a structural formula selected from:



10 wherein:

each group  $\text{R}^1$ , each group  $\text{R}^3$  and each group  $\text{R}^4$  is independently a substituted or unsubstituted  $\text{C}_{1-12}$  alkyl,  $\text{C}_{1-12}$  cycloalkyl, aryl substituted  $\text{C}_{1-12}$  alkyl or aryl group;

15 each group  $\text{R}^2$  is independently a substituted or unsubstituted  $\text{C}_{1-12}$  alkylene,  $\text{C}_{1-12}$  cycloalkylene,  $\text{C}_{1-12}$  arylalkylene, or arylene group, -  
- $\text{Y}_1$ -[O- $\text{Y}_1$ ] $_p$ -, - $\text{Y}_1$ -Si( $\text{R}^z$ ) $_2$ - $\text{Y}_1$ -, - $\text{Y}_1$ -Si( $\text{R}^z$ ) $_2$ - $\text{Y}_1$ -O- $\text{Y}_1$ -Si( $\text{R}^z$ ) $_2$ - $\text{Y}_1$ -, or -



each group  $R^5$  is independently, an epoxide substituted aliphatic group having 2-10 carbon atoms; and

5 each group  $R^6$  is independently hydrogen, an alkenyl, a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$ -alkyl or aryl or  $R^Z-(O-Y_1)_m-$ ,  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-Y_1-$  or  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-O-$ ;

each  $R^Z$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl group,  $C_{1-12}$  cycloalkylalkyl group, aryl substituted  $C_{1-12}$  alkyl group or aryl group;

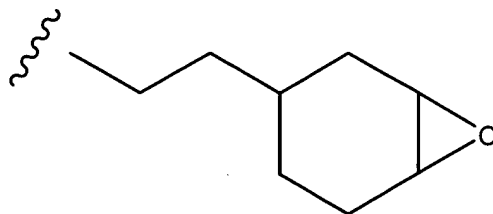
10 each  $Y_1$  is independently a  $C_{1-12}$  alkylene group;

p is an integer from 1 to 5; m is an integer from 1 to 10; and q is an integer from 0 to 4.

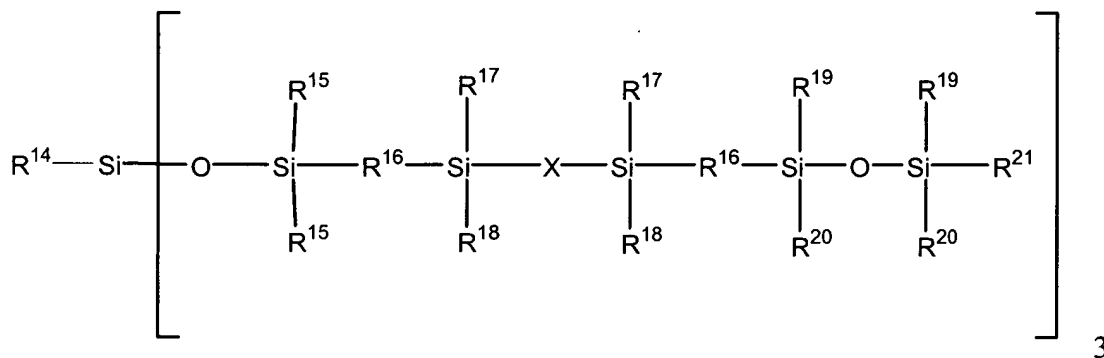
25. The holographic recording medium of Claim 24 wherein each group  $R^2$  is independently, a substituted or unsubstituted  $C_{1-12}$  alkylene,  $C_{1-12}$  cycloalkylene, aryl substituted  $C_{1-12}$  alkylene, or arylene group each  $R^6$  is independently a monovalent substituted or unsubstituted  $C_{1-12}$  alkylsilane,  $C_{1-12}$  cycloalkylsilane,  $C_{1-12}$  alkoxysilane, aryl substituted  $C_{1-12}$  alkylsilane, a hydrogen, a vinyl, a monovalent substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  dialkylether,  $(C_{1-12}$  cycloalkyl) $C_{1-12}$  alkylether,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$  alkyl or aryl group.

26. The holographic recording medium of Claim 25 wherein at least one  $R^5$  comprises a cycloalkene oxide.

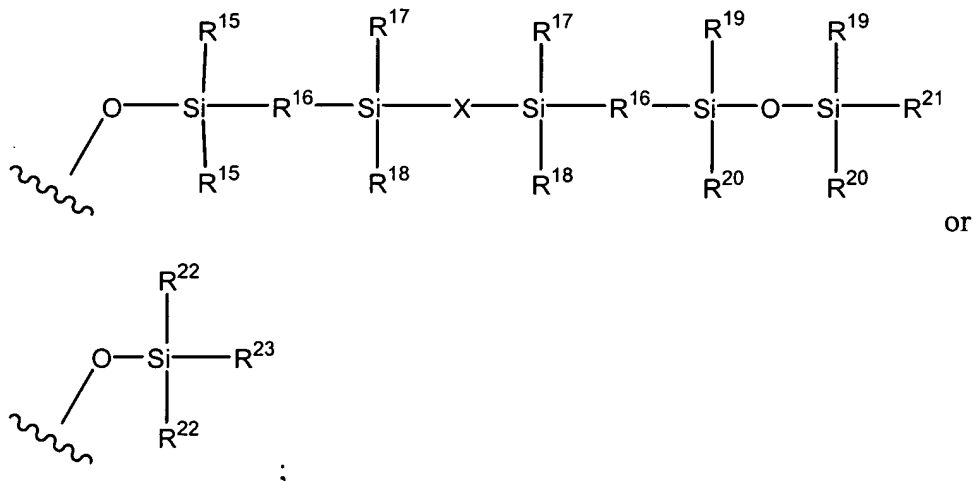
27. The holographic recording medium of Claim 26 wherein each  $R^5$  is represented by the following structural formula:



28. The holographic recording medium of Claim 27 wherein  $R^1$  is a methyl group; each group  $R^2$  is an ethylene, hexylene, or octylene group; each group  $R^3$  is a methyl group; each group  $R^4$  is a methyl group; each group  $R^5$  is a 2-(3,4-epoxycyclohexyl) ethyl grouping, and each group  $R^6$  is a hydrogen or ethenyl.
29. The holographic recording medium of Claim 23 wherein the polyfunctional epoxide monomer is represented by the following structural formula:



wherein  $R^{14}$  is represented by a structural formula selected from:



each group  $R^{15}$ , each group  $R^{17}$ , each group  $R^{18}$ , each group  $R^{19}$ , each group  $R^{20}$  and each group  $R^{22}$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$  alkyl or aryl group;

5 each group  $R^{16}$  is independently a substituted or unsubstituted  $C_{1-12}$  alkylene,  $C_{1-12}$  cycloalkylene,  $C_{1-12}$  arylalkylene, or arylene group,  $-Y_1$ ,  $-[O-Y_1]_p$ ,  $-Y_1-Si(R^z)_2-Y_1$ ,  $-Y_1-Si(R^z)_2-Y_1-O-Y_1-Si(R^z)_2-Y_1$ , or  $-Y_1-Si(R^z)_2-Y_1-Si(R^z)_2-Y_1$ ;

each  $R^{21}$  is independently an epoxide substituted aliphatic group having 2-10 carbon atoms;

10  $R^{23}$  is independently hydrogen, an alkenyl, a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$ -alkyl or aryl or  $R^z-(O-Y_1)_m$ ,  $(R^z)_3Si-(O-Si(R^z)_2)_q-Y_1$  or  $(R^z)_3Si-(O-Si(R^z)_2)_q-O$ ;

each group  $X$  is independently oxygen or  $R^{16}$ ;

15 each  $R^z$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl group,  $C_{1-12}$  cycloalkylalkyl group, aryl substituted  $C_{1-12}$  alkyl group or aryl group;

each  $Y_1$  is independently a  $C_{1-12}$  alkylene group;

$p$  is an integer from 1 to 5;  $m$  is an integer from 1 to 10; and  $q$  is an integer from 0 to 4.

20

30. The holographic recording medium of Claim 29 wherein each group  $R^{16}$  is independently a substituted or unsubstituted  $C_{1-12}$  alkylene,  $C_{1-12}$  cycloalkylene,  $C_{1-12}$  arylalkylene or arylene group;  $R^{23}$  is, independently, a hydrogen, a monovalent substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  dialkylether (alkyl-O-alkylene-),  $C_{1-12}$  cycloalkyl  $C_{1-12}$  alkylether,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$  alkyl or aryl group; and  $X$  is oxygen.
- 25

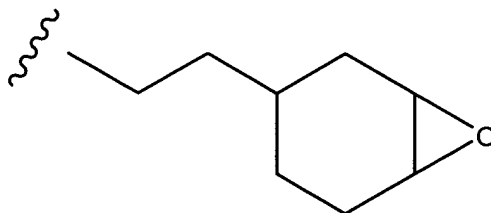
31. The holographic recording medium of Claim 30 wherein wherein at least one

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R<sup>21</sup> comprises a cycloalkene oxide.

32. The holographic recording medium of Claim 31 wherein each is R<sup>21</sup> represented by the following structural formula:

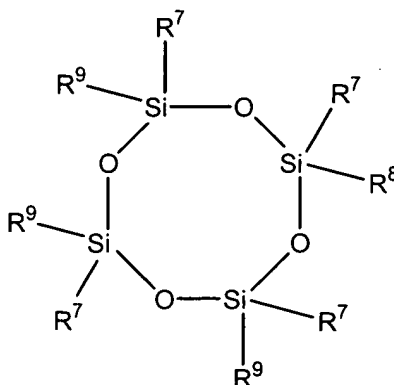
5



33. The holographic recording medium of Claim 32 wherein each group R<sup>15</sup>, R<sup>17</sup>, R<sup>18</sup>, R<sup>19</sup>, R<sup>20</sup> and R<sup>22</sup> is a methyl group; each group R<sup>16</sup> is an ethylene, hexylene, or octylene group; and R<sup>23</sup> is a hydrogen, hexyl, or alkylether.

10

34. The holographic recording medium of Claim 18 wherein the polyfunctional epoxide monomer is represented by the following structural formula:



15

wherein:

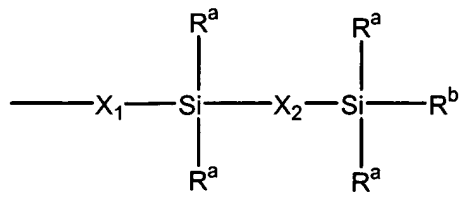
each group R<sup>7</sup> is an unsubstituted aliphatic group, a substituted aliphatic group, an unsubstituted aryl group, a substituted aryl group;

each group R<sup>8</sup> is R<sup>9</sup>, hydrogen, an alkenyl, a substituted or unsubstituted C<sub>1-12</sub> alkyl, C<sub>1-12</sub> cycloalkyl, aryl substituted C<sub>1-12</sub>-alkyl or aryl or



$R^Z-(O-Y_1)_m-$ ,  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-Y_1-$  or  $(R^Z)_3Si-(O-Si(R^Z)_2)_q-O-$ ;

each  $R^9$  is independently represented by the following structural formula:



5 wherein:

$X_1$  and  $X_2$  are independently an inert linking group;

each  $R^a$  is independently a substituted or unsubstituted aliphatic group or a substituted or unsubstituted aryl group;

each  $R^b$  is an aliphatic group substituted with an epoxide;

10 each  $R^Z$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl group,  $C_{1-12}$  cycloalkylalkyl group, aryl substituted  $C_{1-12}$  alkyl group or aryl group;

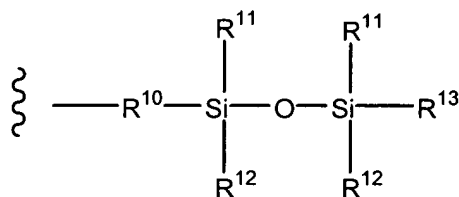
each  $Y_1$  is independently a  $C_{1-12}$  alkylene group;

m is an integer from 1 to 10; and q is an integer from 0 to 4.

15

35. The holographic recording medium of Claim 34 wherein the polyfunctional epoxide monomer is represented by the following structural formula:

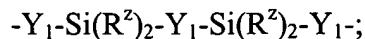
each  $R^7$  is independently a substituted or unsubstituted  $C_{1-12}$  alkyl,  $C_{1-12}$  cycloalkyl, aryl substituted  $C_{1-12}$  alkyl or aryl group;



20

each  $R^9$  is represented by

each group  $R^{10}$  is independently a substituted or unsubstituted  $C_{1-12}$  alkylene,  $C_{1-12}$  cycloalkylene,  $C_{1-12}$  arylalkylene, or arylene group,  
 $-Y_1-[O-Y_1]_p-$ ,  $-Y_1-Si(R^Z)_2-Y_1-$ ,  $-Y_1-Si(R^Z)_2-Y_1-O-Y_1-Si(R^Z)_2-Y_1-$ , or



each  $R^Z$  is independently a C<sub>1-12</sub> alkyl group;

each  $Y_1$  is independently a C<sub>1-12</sub> alkylene group;

p is an integer from 1 to 5;

- 5 each group  $R^{11}$  and  $R^{12}$  is independently a substituted or unsubstituted C<sub>1-12</sub> alkyl, C<sub>1-12</sub> cycloalkyl, aryl substituted C<sub>1-12</sub> alkyl group or aryl group; and

each group  $R^{13}$  is independently an epoxide substituted aliphatic group having from 2-10 carbon atoms.

10

36. The holographic recording medium of Claim 35 wherein:

$R^8$  is substituted or unsubstituted C<sub>1-12</sub> alkylsilane, C<sub>1-12</sub> cycloalkylsilane, C<sub>1-12</sub> alkoxy silane, arylsubstituted C<sub>1-12</sub> alkyl silane or a substituted or unsubstituted 1-alkenyl group or a substituted or unsubstituted C<sub>1-12</sub> *n*-alkenyl group where *n* is greater than or equal to 1;

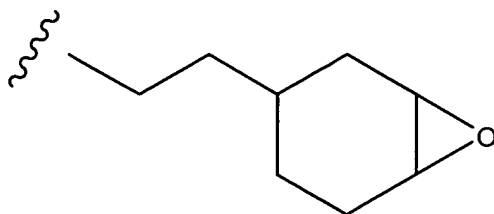
15

$R^{10}$  is independently a C<sub>1-12</sub> alkylene, C<sub>1-12</sub> cycloalkylene, C<sub>1-12</sub> arylalkylene, or arylene group.

37. The holographic recording medium of Claim 36 wherein at least one group  $R^{13}$  comprises a cycloalkene oxide.

20

38. The holographic recording medium of Claim 37 wherein each  $R^{13}$  is represented by the following structural formula:



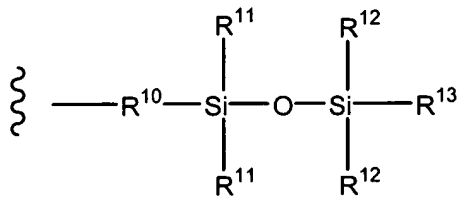
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39. The holographic recording medium of Claim 38 wherein:

$R^7$  is a methyl group,

$R^8$  is -ethenyl or  $R^9$ ;



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each  $R^9$  is

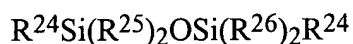
;

each group  $R^{10}$  is  $-(CH_2)_2-$ ,  $-(CH_2)_6-$  or  $-(CH_2)_8-$ ;

each group  $R^{11}$  and  $R^{12}$  are a methyl group; and

each group  $R^{13}$  is a 2-(3,4-epoxycyclohexyl) ethyl group.

- 10 40. The holographic recording medium of Claim 19 wherein the difunctional epoxide monomer is represented by the following structural formula:



where each group  $R^{24}$  is a 2-(3,4-epoxycyclohexyl)ethyl grouping; each grouping  $R^{25}$  is a methyl group, and each group  $R^{26}$  is a methyl group.

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41. The holographic recording medium of Claim 18 wherein the holographic medium comprises between about 0.25 to about 5 parts by weight of the difunctional epoxide monomer per part by weight of the polyfunctional epoxide monomer.

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42. The holographic recording medium of Claim 18 wherein the holographic medium comprises from about 90 parts binder and 10 parts monomer or oligomer (w/w) to about 10 parts binder and 90 parts monomer or oligomer (w/w).

- | Case | Age | Sex | Duration | Site         | Pathology                 | Response |
|------|-----|-----|----------|--------------|---------------------------|----------|
| 1    | 45  | M   | 10 years | Right breast | Invasive ductal carcinoma | Complete |
| 2    | 52  | F   | 5 years  | Left breast  | Invasive ductal carcinoma | Complete |
| 3    | 60  | M   | 8 years  | Right breast | Invasive ductal carcinoma | Complete |
| 4    | 58  | F   | 12 years | Left breast  | Invasive ductal carcinoma | Complete |
| 5    | 65  | M   | 15 years | Right breast | Invasive ductal carcinoma | Complete |
| 6    | 70  | F   | 20 years | Left breast  | Invasive ductal carcinoma | Complete |
| 7    | 75  | M   | 25 years | Right breast | Invasive ductal carcinoma | Complete |
| 8    | 80  | F   | 30 years | Left breast  | Invasive ductal carcinoma | Complete |
| 9    | 85  | M   | 35 years | Right breast | Invasive ductal carcinoma | Complete |
| 10   | 90  | F   | 40 years | Left breast  | Invasive ductal carcinoma | Complete |